

- **MODEL SC-55 CONTROL** (T5C-2, T16C, DL-10, DL-12, OR DL-15)
- **MODEL SC-60 CONTROL** (T5C-3, T5C-4, T16C, DL-16.5, DL-20, OR DL-25)

Standard Features:

- Simple menu driven commands and soft keys
- LCD Display (position, program, parameters)
- Line repeat, line jump and sub-program call commands
- Absolute and incremental program modes
- Rapid traverse and feed rate modes
- MDI mode capability (manual data input)
- Two keypads for program and parameter entry and editing
- Emergency stop and cycle start pushbuttons
- RS-232 communications port (upload, download & dnc)
- M-function interface capability (cable included) see print
- Backlash compensation (parameter setting)
- Battery backed memory (298 lines of program space)
(999 lines of program space / 10 programs - sc-60)
- Control box enclosure size:
length 4.38" [111] x width 11.81" [300] x height 13" [330] sc-60
- For other available controls consult factory



SC-60 SINGLE AXIS CONTROLLER

- **MODEL 408 - 21 in/lb CONTINUOUS TORQUE CONTROL**
- **MODEL 506 - 48 in/lb CONTINUOUS TORQUE CONTROL**
- **MODEL 904 - 230 in/lb CONTINUOUS TORQUE CONTROL**

Standard Features:

- Available in single or dual axis configurations
- AC brushless servo motors (21 in/lbs to 230 in/lbs)
- Operator station with lcd display and keypad
- Multiple interface options to a host cnc system
- Absolute and incremental program modes
- Rapid traverse and feed rate modes
- MDI mode capability (manual data input)
- Emergency stop and cycle start pushbuttons
- AC brushless motor with resolver feedback
- Optional position feedback via scale
- RS-232 interface to host cnc (upload, download & dnc)
- Digital i/o for "m-code" interface to cnc
- Backlash compensation (parameter setting)
- Optional remote handwheel for table jogging
- Control box enclosure size:
length 12" [304] x width 14" [356] x height 21" [533]



Sieb & Meyer
single or dual axis
control